

CHIP COIL (CHIP INDUCTOR) for Consumer equipment & Industrial equipment LQM18JN□□□00D REFERENCE SPECIFICATION

1.Scope

This reference specification applies to chip coil (chip inductors) LQM18JN_00 series.

1.1 Specific applications:

- Power equipment: Products that can be used in power equipment such as renewable energy equipment, energy storage equipment and EV charging equipment and whose functions are not directly related to the protection of human life and property.
- Industrial equipment: Products that can be used in industrial equipment such as base stations, manufacturing equipment, industrial robotics equipment, and measurement equipment, and whose functions do not directly relate to the protection of human life and property.
- Medical equipment (GHTF Class C) *Except for implant/surgery/auto injector: Products that can be used for medical equipment of Class C of the international classification class GHTF and whose malfunction is considered to pose a relatively high risk to the human body.
- Medical equipment (GHTF Class A and B): Products that can be used for medical equipment regulated by Class A and Class B of the international classification class GHTF and whose functions do not directly relate to the protection of human life and property.
- Consumer equipment: Products that can be used in consumer equipment such as home appliances, audio/visual equipment, communication equipment, information equipment, office equipment, and household robotics, and whose functions are not directly related to the protection of human life and property.

1.2 Unsuitable application:

Applications listed in “Limitation of applications” in this reference specification.

WE DISCLAIM ANY LOSS AND DAMAGES ARISING FROM OR IN CONNECTION WITH THE PRODUCTS INCLUDING BUT NOT LIMITED TO THE CASE SUCH LOSS AND DAMAGES CAUSED BY THE UNEXPECTED ACCIDENT, IN EVENT THAT THE PRODUCT IS APPLIED FOR THE PURPOSE WHICH IS SPECIFIED ABOVE AS THE UNSUITABLE APPLICATION FOR THE PRODUCT.

2. Part Numbering

(ex)

LQ	M	18	J	N	R16	J	0	0	D
Product ID	Structure	Dimension (L × W)	Applications and Characteristics	Category	Inductance	Tolerance	Dimension (T)	Other	Packaging D:Taping *B:BULK

*B: Bulk packing also available

3. Rating

- Operating Temperature Range – 40°C to + 85°C
- Storage Temperature Range – 40°C to + 85°C

Customer Part Number	MURATA Part Number	Inductance [nH]	Q (min.)	DC resistance [ohm]	Self resonant frequency [MHz] (min.)	Rated current [mA]
	LQM18JNR10J00D	100 +/-5%	8	0.41 +/-25%	200	650
	LQM18JNR12J00D	120 +/-5%	8	0.47 +/-25%	150	610
	LQM18JNR16J00D	160 +/-5%	8	0.60 +/-25%	100	550

4. Testing Conditions

《Unless otherwise specified》

Temperature : Ordinary Temperature / 15°C to 35°C

Humidity : Ordinary Humidity / 25%(RH) to 85%(RH)

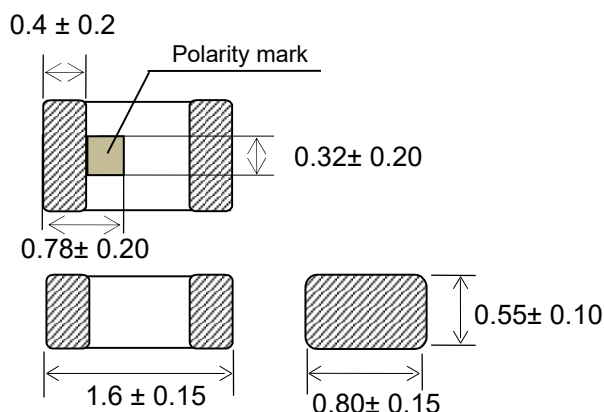
《In case of doubt》

Temperature : 20°C ± 2°C

Humidity : 60%(RH) to 70%(RH)

Atmospheric Pressure : 86kPa to 106kPa

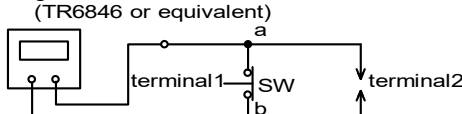
5. Appearance and Dimensions



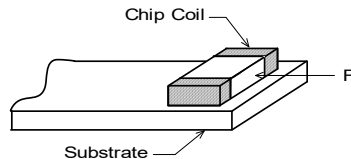
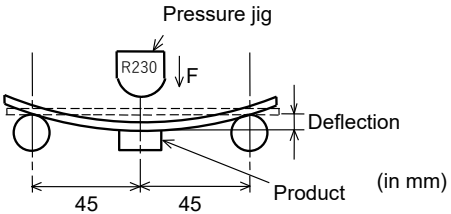
■ Unit Mass (Typical value)
0.004g

(in mm)

6. Electrical Performance

No.	Item	Specification	Test Method
6.1	Inductance	Please refer to "3.Rating".	Measuring Equipment: Keysight 4294A or equivalent (1mA) Measuring Frequency: 25MHz
6.2	Q		
6.3	DC Resistance		Measuring Equipment: Digital multi meter Digital multi meter (TR6846 or equivalent)  (DC resistance shall be measured after putting chip coil between the terminal 2 under the condition of opening between a and b. Every measurement The terminal 1 shall be shorted with a and b are shorted when changing chip coil.)
6.4	Self Resonant Frequency (S.R.F)		Measuring Equipment: Keysight 4991A or equivalent (1mA)
6.5	Rated Current		The rated current is applied.

7. Mechanical Performance

No.	Item	Specification	Test Method
7.1	Shear Test	Chip coil shall not be damaged after tested as follows.	<p>Applied Direction</p>  <p>Force: 10N Hold Duration: 5s Applied Direction: Parallel to PCB</p>
7.2	Bending Test	Appearance: No damage	<p>Substrate: Glass-epoxy substrate (100mm × 40mm × 1.0mm) Solder: Reflow</p>  <p>Speed of Applying Force: 0.5mm / s Deflection: 2mm Hold Duration: 20s</p>
7.3	Vibration	Appearance: No damage	<p>Oscillation Frequency: 10Hz to 2000Hz to 10Hz for 20 min Total amplitude 3.0 mm or Acceleration amplitude 245m/s² whichever is smaller. Testing Time: A period of 2h in each of 3 mutually perpendicular directions.</p>
7.4	Solderability	The wetting area of the electrode shall be at least 95% covered with new solder coating.	<p>Flux: Ethanol solution of rosin 25(wt)% (Immersed for 5s to 10s) Solder: Sn-3.0Ag-0.5Cu Pre-Heating: 150°C±10°C / 60s to 90s Solder Temperature: 245°C±3°C Immersion Time: 3s</p>
7.5	Resistance to Soldering Heat	Appearance: No damage Inductance Change: within ±30%	<p>Flux: Ethanol solution of rosin 25(wt)% (Immersed for 5s to 10s) Solder: Sn-3.0Ag-0.5Cu Pre-Heating: 150°C±10°C / 60s to 90s Solder Temperature: 260°C±5°C Immersion Time: 10s Then measured after exposure in the room condition for 24h±2h.</p>

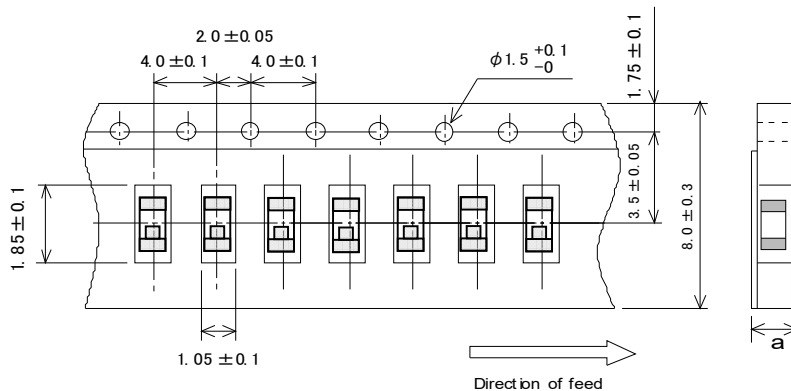
8. Environmental Performance

It shall be soldered on the substrate.

No.	Item	Specification	Test Method
8.1	Heat Resistance	Appearance: No damage Inductance Change: within $\pm 20\%$	Temperature: $85^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Time: 1000h (+48h, -0h) Then measured after exposure in the room condition for $24\text{h} \pm 2\text{h}$.
8.2	Cold Resistance		Temperature: $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Time: 1000h (+48h, -0h) Then measured after exposure in the room condition for $24\text{h} \pm 2\text{h}$.
8.3	Humidity		Temperature: $70^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Humidity: 90%(RH) to 95%(RH) Time: 1000h (+48h, -0h) Then measured after exposure in the room condition for $24\text{h} \pm 2\text{h}$.
8.4	Temperature Cycle	Appearance: No damage Inductance Change: within $\pm 50\%$	1 cycle: 1 step: $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ / 30 min ± 3 min 2 step: Ordinary temp. / 10 min to 15 min 3 step: $85^{\circ}\text{C} \pm 2^{\circ}\text{C}$ / 30 min to 3 min 4 step: Ordinary temp. / 10 min to 15 min Total of 100cycles Then measured after exposure in the room condition for $24\text{h} \pm 2\text{h}$.

9. Specification of Packaging

9.1 Appearance and Dimensions (8mm-wide paper tape)



$a = 0.85\text{max}$ (in mm)

9.2 Specification of Taping

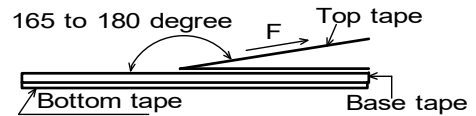
- (1) Packing quantity (standard quantity)
4,000 pcs. / reel
- (2) Packing Method
Products shall be packed in the cavity of the base tape and sealed by top tape and bottom tape.
- (3) Sprocket hole
The sprocket holes are to the right as the tape is pulled toward the user.
- (4) Spliced point
Base tape and Top tape has no spliced point.
- (5) Missing components number
Missing components number within 0.1% of the number per reel or 1 pc., whichever is greater, and are not continuous.
The specified quantity per reel is kept.

9.3 Pull Strength

Top tape	5N min.
Bottom tape	

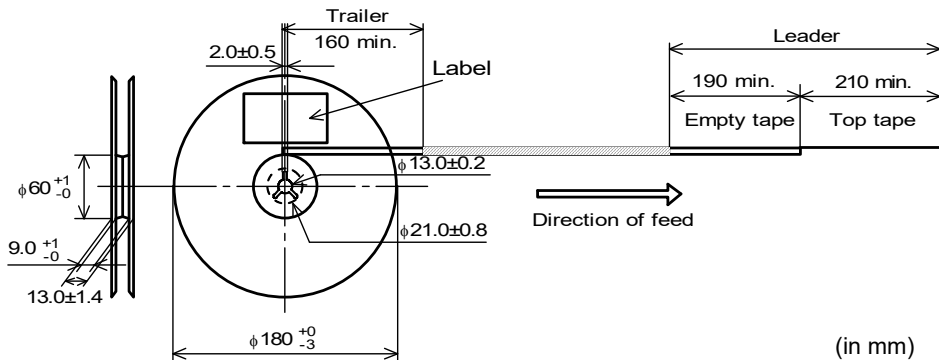
9.4 Peeling off force of top tape

Speed of Peeling off	300mm/ min
Peeling off force	0.1 to 0.6N (minimum value is typical)



9.5 Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (top tape and empty tape) and trailer-tape (empty tape) as follows.



9.6 Marking for reel

Customer part number, MURATA part number, Inspection number (*1), RoHS Marking (*2), Quantity etc ...

*1) <Expression of Inspection No.>

□□ 0000 xxx
(1) (2) (3)

(1) Factory Code

(2) Date First digit : Year / Last digit of year
Second digit : Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O, N, D
Third, Fourth digit : Day

(3) Serial No.

*2) <Expression of RoHS Marking >

ROHS - Y (Δ)
(1) (2)

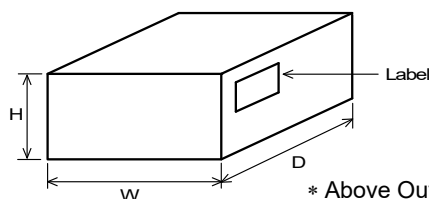
(1) RoHS regulation conformity parts.

(2) MURATA classification number

9.7 Marking for Outside package (corrugated paper box)

Customer name, Purchasing order number, Customer part number, MURATA part number, RoHS Marking (*2), Quantity, etc ...

9.8. Specification of Outer Case



Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case (Reel)
W	D	H	
186	186	93	5

* Above Outer Case size is typical. It depends on a quantity of an order.

10. Caution

10.1 Limitation of applications

The products listed in the reference specification (hereinafter the product(s) is called as the "Product(s)") are designed and manufactured for applications specified in the reference specification (hereinafter called as the "Specific Application"). We shall not warrant anything in connection with the Products including fitness, performance, adequateness, safety, or quality, in the case of applications listed in from (1) to (11) written at the end of this precautions, which may generally require high performance, function, quality, management of production or safety. Therefore, the Product shall be applied in compliance with the specific application.

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- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Power plant control equipment
- (5) Medical equipment
- (6) Transportation equipment
- (7) Traffic control equipment
- (8) Disaster prevention/security equipment
- (9) Industrial data-processing equipment
- (10) Combustion/explosion control equipment
- (11) Equipment with complexity and/or required reliability equivalent to the applications listed in the above.

For exploring information of the Products which will be compatible with the particular purpose other than those specified in the reference specification, please contact our sales offices, distribution agents, or trading companies with which you make a deal, or via our web contact form.

Contact form: <https://www.murata.com/contactform>

* We may design and manufacture particular Products for applications listed in (1) to (11). Provided that, in such case we shall unambiguously specify such Specific Application in the reference specification without any exception. Therefore, any other documents and/or performances, whether exist or non-exist, shall not be deemed as the evidence to imply that we accept the applications listed in (1) to (11).

10.2 Precautions on rating

Avoid using in exceeded the rated temperature range, rated voltage, or rated current.

Usage when the ratings are exceeded could lead to wire breakage, burning, or other serious fault.

10.3 Inrush current

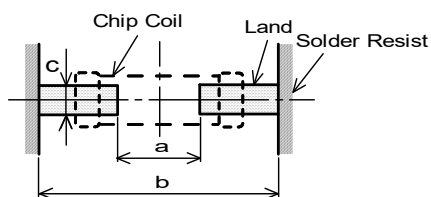
If an inrush current (or pulse current or rush current) that significantly exceeds the rated current is applied to the product, overheating could occur, resulting in wire breakage, burning, or other serious fault.

11. Notice

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

11.1 Land pattern designing



Soldering	a	b	c
Flow	0.7	2.2 to 2.6	0.7
Reflow		1.8 to 2.0	

(in mm)

11.2 Flux, Solder

- Use rosin-based flux.
Don't use highly acidic flux with halide content exceeding 0.2(wt)% (chlorine conversion value).
Don't use water-soluble flux.
- Use Sn-3.0Ag-0.5Cu solder.
- Standard thickness of solder paste: 100 μ m to 150 μ m.

11.3 Reflow soldering conditions

- Products can be applied to reflow soldering.
- Pre-heating should be in such a way that the temperature difference between solder and product surface is limited to 150°C max. Cooling into solvent after soldering also should be in such a way that the temperature difference is limited to 100°C max.

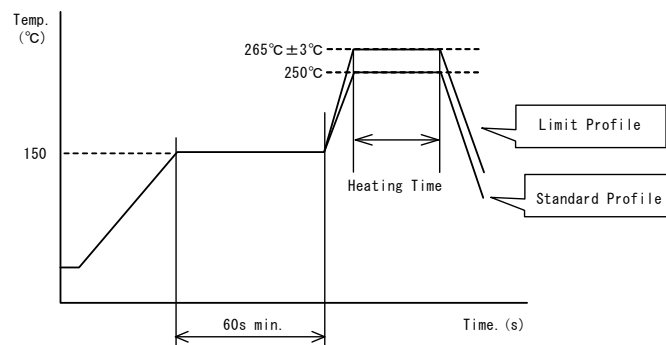
Insufficient pre-heating may cause cracks on the product, resulting in the deterioration of products quality.

- Standard soldering profile and the limit soldering profile is as follows.

The excessive limit soldering conditions may cause leaching of the electrode and/or resulting in the deterioration of product quality.

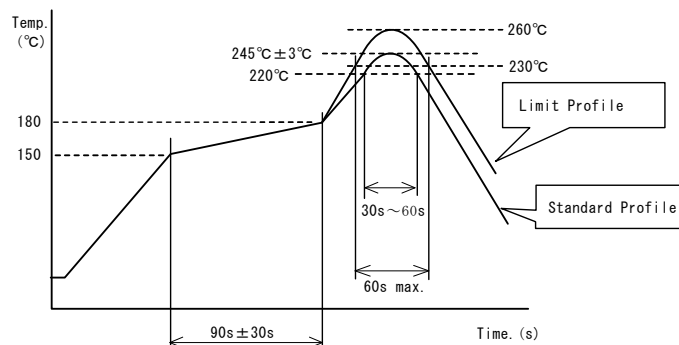
Reflow soldering profile

(1) Flow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150°C, 60s min.	
Heating	250°C, 4s~6s	265°C±3°C, 5s
Cycle of flow	2 times	2 times

(2) Reflow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150°C~180°C, 90s±30s	
Heating	above 220°C, 30s~60s	above 230°C, 60s max.
Peak temperature	245°C ± 3°C	260°C, 10s
Cycle of reflow	2 times	2 times

11.4 Reworking with soldering iron

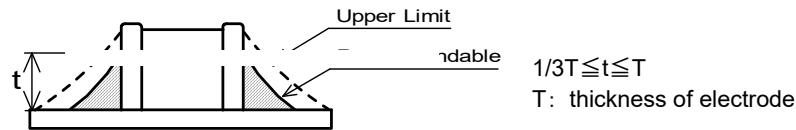
The following conditions must be strictly followed when using a soldering iron.

Pre-heating	150°C, approx 1 minute
Tip temperature	350°C max.
Soldering iron output	80W max.
Tip diameter	φ 3mm max.
Soldering time	3(+1, -0)s
Time	2 times max

Note : Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the products due to the thermal shock.

11.5 Solder Volume

- Solder shall be used not to be exceeded the upper limits as shown below.
- Accordingly increasing the solder volume, the mechanical stress to Chip is also increased.
Exceeding solder volume may cause the failure of mechanical or electrical performance.

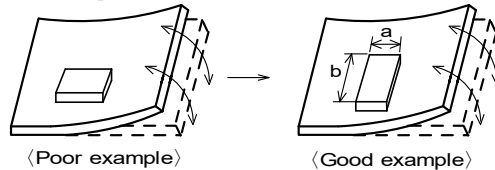


11.6 Product's location

The following shall be considered when designing and laying out P.C.B.'s.

- (1)P.C.B. shall be designed so that products are not subject to the mechanical stress due to warping the board.

[Products direction]

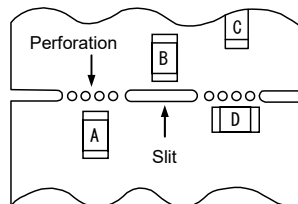


- (2)Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D *1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C

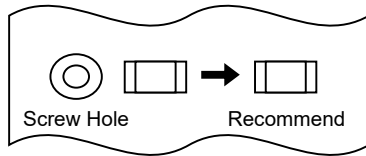


*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation.

If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



11.7 Cleaning Conditions

Products shall be cleaned on the following conditions.

(1) Cleaning temperature shall be limited to 60°C max. (40°C max for IPA.)

(2) Ultrasonic cleaning shall comply with the following conditions with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power : 20 W / l max. Frequency : 28kHz to 40kHz Time : 5 min max.

(3) Cleaner

1. Alcohol type cleaner
Isopropyl alcohol (IPA)

2. Aqueous agent
PINE ALPHA ST-100S

(4) There shall be no residual flux and residual cleaner after cleaning. In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

(5) Other cleaning Please contact us.

11.8 Resin coating

The inductance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating/molding products. So please pay your careful attention when you select resin.

In prior to use, please make the reliability evaluation with the product mounted in your application set.

11.9 Caution for use

There is possibility that the inductance value change due to magnetism. Don't use a magnet or a pair of tweezers with magnetism when chip coil are handled. (The tip of the tweezers should be molded with resin or pottery.)

11.10 Magnetic Saturation

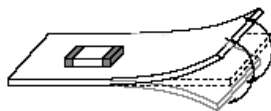
When the excessive current over rated current is applied, the inductance value may change due to magnetism.

11.11 Handling of a substrate

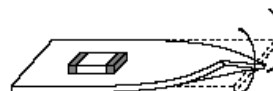
After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending



Twisting



11.12 Storage and Handling Requirements

(1) Storage period

Use the products within 6 months after delivered.

Solderability should be checked if this period is exceeded.

(2) Storage conditions

- Products should be stored in the warehouse on the following conditions.

Temperature : -10°C to 40°C

Humidity : 15% to 85% relative humidity No rapid change on temperature and humidity

Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.

- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.

- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

- Products should be stored under the airtight packaged condition.

(3) Handling Condition

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

12. Note

(1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.

(2) You are requested not to use our product deviating from the reference specifications.

(3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.