Rata	
	Reference Specification
:	Safety Standard Certified Lead Type Disc Ceramic Capacitors for
	Consumer Electronics & Industrial Equipment /Type SA
	cifications in this catalog are as of Apr. 2025, and are subject to change or
	e without notice. ult the approval sheet before ordering.Please read rating and Cautions first.

Please refer to the product information page for more information on ceramic capacitors.→ Ceramic capacitor product information

Various data can be obtained directly from the product search.  $\rightarrow$  <u>Product search (SMD)</u> / <u>Product search (Lead Type)</u>

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#### 1.Scope

This product specification is applied to Safety Standard Certified Lead Type Disc Ceramic Capacitors Type SA.

The safety standard certification is obtained as Class X1, Y2.

1.Specific applications:

• Consumer Equipment: Products that can be used in consumer equipment such as home appliances, audio/visual equipment, communication equipment, information equipment, office equipment, and household robotics, and whose functions are not directly related to the protection of human life and property.

•Industrial Equipment: Products that can be used in industrial equipment such as base stations, manufacturing equipment, industrial robotics equipment, and measurement equipment, and whose functions do not directly relate to the protection of human life and property.

•Medial Equipment [GHTF A/B/C] except for Implant Equipment: Products suitable for use in medical devices designated under the GHTF international classifications as Class A or Class B (the functions of which are not directly involved in protection of human life or property) or in medical devices other than implants designated under the GHTF international classifications as Class C (the malfunctioning of which is considered to pose a comparatively high risk to the human body).

•Automotive infotainment/comfort equipment: Products that can be used for automotive equipment such as car navigation systems and car audio systems that do not directly relate to human life and whose structure, equipment, and performance are not specifically required by law to meet technical standards for safety assurance or environmental protection.

2.Unsuitable Application: Applications listed in "Limitation of applications" in this product specification. WE DISCLAIM ANY LOSS AND DAMAGES ARISING FROM OR IN CONNECTION WITH THE PRODUCTS INCLUDING BUT NOT LIMITED TO THE CASE SUCH LOSS AND DAMAGES CAUSED BY THE UNEXPECTED ACCIDENT,

IN EVENT THAT THE PRODUCT IS APPLIED FOR THE PURPOSE WHICH IS SPECIFIED ABOVE AS THE UNSUITABLE APPLICATION FOR THE PRODUCT.

	Approval st	andard and certified	d number								
		Standard number		*Certified nur	nber	Rated voltage					
	ENEC (VDE)	EN60384-14 UL60384-14/CSA E60384-14		40042990	)	X1: AC440 V(r.m.s.) / DC1,500 V Y2: AC400 V(r.m.s.) / DC1,500 V					
	UL/cUL			E37921	m.s.)						
	CQC	IEC60384-7	14	CQC1500113	7840	Y2: A	AC400 V(r.	m.s.)			
	*Above Certified number may be changed on account of the revision of standards and										
		al of certification.	Ũ								
2.1	Rating										
	ĕ	ing temperature ran	ae								
	-	5 1 1	•	~ 125 °C							
	2-2.Rated	/oltage									
			X1: A	C440 V(r.m.s.)							
				C400 V(r.m.s.)							
				500 V							
			201,								
	2-3.Part n	umber configuration									
	ex.)										
	DE	2 F3	SA	103	М	J3	В	Y02F			
	Ser	ies Temperature	Certified	Capacitance	Capacitanc	e Lead	Package	Individual			
		Characteristics	Туре	•	Tolerance	Style	Ū	Specification			

Approval standard and certified number

#### Series

DE2 denotes class X1,Y2.

Temperature Characteristics

Please confirm detailed specification on [Specification and test methods].

Code	Temperature Characteristics
1X	SL
B3	В
E3	E
F3	F

#### Certified Type

This denotes safety certified type name Type SA.

#### Capacitance

The first two digits denote significant figures ; the last digit denotes the multiplier of 10 in pF. ex.) In case of  $103\,$  .

 $10 \times 10^3 = 10000 \text{ pF}$ 

### Capacitance Tolerance

Please refer to [ Part number list ].

#### Lead Style

\* Please refer to [Part number list].

1 10000 10101 10	
Code	Lead Style
A*	Vertical crimp long type
J*	Vertical crimp short type
N*	Vertical crimp taping type

Package

denage	
Code	Package
A	Ammo pack taping type
В	Bulk type

#### Individual Specification

For part number that cannot be identified without "Individual Specification", it is added at the end of part number.

Code	Individual Specification			
	→Rated voltage : X1: AC440 V(r.m.s.)			
	Y2: AC400 V(r.m.s.)			
	DC1,500 V			
Y02F	∙Halogen Free			
TUZF	General Br≦900ppm, Cl≦900ppm			
	└──Br+Cl≦1500ppm J			
	→CP wire			
	<ul> <li>Dielectric strength between lead wires: AC2,600 V(r.m.s.)</li> </ul>			

Note) Murata part numbers might be changed depending on Lead Style or any other changes. Therefore, please specify only the Certified Type (SA) and capacitance of products in the parts list when it is required for applying safety standard of electric equipment.

Reference only

arking Certified type		SA
Capacitance	÷	Actual value(under 100 pF)
	-	3 digit system(100 pF and over)
Capacitance tolerance		Code
Class code and Rated voltage mark		X1 440~
5	-	Y2 400~
Manufacturing year	:	Letter code(The last digit of A.D. year.)
Manufacturing month		Code
5		$($ Feb./Mar. $\rightarrow 2$ Aug./Sep. $\rightarrow 8$ $)$
		Apr./May $\rightarrow 4$ Oct./Nov. $\rightarrow 0$
		$\left(\begin{array}{cc} Apr./May \rightarrow 4 & Oct./Nov. \rightarrow O \\ Jun./Jul. \rightarrow 6 & Dec./Jan. \rightarrow D \end{array}\right)$
Company name code	:	Made in Thailand)
		(Example)
		∕ SA 103M
		<pre>( X1 440∼ )</pre>
		Y2 400∼
		2D @15

Note) The ma	<ul> <li>Vertical crimp lon (Lead Style: A*)</li> <li>Dmax.</li> <li>Up to the end of crimp</li> <li>F±1.0</li> <li>rk ' * ' of Lead Style differ from</li> </ul>	25.	Omin.	<pre></pre>		liame	ter (d)			
,	see the following list about o		•			lamo	(u).		Unit :	mm
Customer Part Number	Murata Part Number	T.C.	Cap. (pF)	Cap. tol.			on (mr	,	Lead Style	Pac qty
					D	Т	F	d		(pc:
	DE21XSA100KA3BY02F DE21XSA150KA3BY02F	SL SL	10 15	±10% ±10%	7.0 6.0	5.0 6.0	7.5 7.5	0.6	A3 A3	25 50
	DE21XSA150KA3B102F	SL	22	±10%	6.0	5.0	7.5	0.6		50
	DE21XSA330KA3BY02F	SL	33	±10%	7.0	5.0	7.5	0.6	A3	25
	DE21XSA470KA3BY02F	SL	47	±10%	7.0	5.0	7.5	0.6	A3	25
	DE21XSA680KA3BY02F	SL	68	±10%	9.0	5.0	7.5	0.6	A3	25
	DE2B3SA101KA3BY02F	В	100	±10%	6.0	5.0	7.5	0.6	A3	50
	DE2B3SA151KA3BY02F	В	150	±10%	6.0	5.0	7.5	0.6	A3	50
	DE2B3SA221KA3BY02F	В	220	±10%	6.0	6.0	7.5	0.6		50
	DE2B3SA331KA3BY02F	B	330	±10%	6.0	5.0	7.5	0.6	A3	50
	DE2B3SA471KA3BY02F DE2B3SA681KA3BY02F	B B	470 680	±10% ±10%	7.0 8.0	5.0 5.0	7.5 7.5	0.6 0.6		25 25
	DE2E3SA00TRA3BT02T DE2E3SA102MA3BY02F	E	1000	±20%	7.0	5.0	7.5	0.6		25
	DE2E3SA152MA3BY02F	E	1500	±20%	8.0	5.0	7.5	0.6		25
	DE2E3SA222MA3BY02F	Е	2200	±20%	9.0	5.0	7.5	0.6		25
	DE2E3SA332MA3BY02F	Е	3300	±20%	12.0	5.0	7.5	0.6	A3	20
	DE2E3SA472MA3BY02F	Е	4700	±20%	13.0	5.0	7.5	0.6	A3	20
		F	10000	±20%	14.0	5.0	7.5	0.6	A3	20

	•Vertical crimp sl (Lead Style:J*)	hort ty	уре							
Note) The ma	Up to the end of crimp F±0.8	<u></u>	$5\pm_{0.5}^{1.0}$	→ → → → → 3. 0max → → → → → → → → → → → → →	5	diamet	ter (d)			
	see the following list about								Unit :	mm
Customer	Murata	T.C.	Cap.	Cap.	Dimension (mm)				Lead	Pac
Part Number	Part Number	1.0.	(pF)	tol.	D	Т	F	d	Style	qty. (pcs
	DE21XSA100KJ3BY02F	SL	10	±10%	7.0	5.0	7.5	0.6	J3	50
	DE21XSA150KJ3BY02F	SL	15	±10%	6.0	6.0	7.5	0.6	J3	50
	DE21XSA220KJ3BY02F	SL	22	±10%	6.0	5.0	7.5	0.6	J3	50
	DE21XSA330KJ3BY02F	SL	33	±10%	7.0	5.0	7.5	0.6	J3	50
	DE21XSA470KJ3BY02F	SL	47	±10%	7.0	5.0	7.5		J3	50
	DE21XSA680KJ3BY02F	SL	68	±10%	9.0	5.0	7.5			50
	DE2B3SA101KJ3BY02F	В	100	±10%	6.0	5.0	7.5			50
	DE2B3SA151KJ3BY02F	В	150	±10%	6.0	5.0	7.5	0.6	J3	50
	DE2B3SA221KJ3BY02F	В	220	±10%	6.0	6.0	7.5	0.6		50
	DE2B3SA331KJ3BY02F	В	330	±10%	6.0	5.0	7.5	0.6 0.6	J3	50
	DE2B3SA331KJ3BY02F DE2B3SA471KJ3BY02F	B B	330 470	±10% ±10%	6.0 7.0	5.0 5.0	7.5 7.5	0.6 0.6 0.6	J3 J3	50 50
	DE2B3SA331KJ3BY02F DE2B3SA471KJ3BY02F DE2B3SA681KJ3BY02F	B B B	330 470 680	±10% ±10% ±10%	6.0 7.0 8.0	5.0 5.0 5.0	7.5 7.5 7.5	0.6 0.6 0.6 0.6	J3 J3 J3	50 50 50
	DE2B3SA331KJ3BY02F DE2B3SA471KJ3BY02F DE2B3SA681KJ3BY02F DE2E3SA102MJ3BY02F	B B B E	330 470 680 1000	±10% ±10% ±10% ±20%	6.0 7.0 8.0 7.0	5.0 5.0 5.0 5.0	7.5 7.5 7.5 7.5	0.6 0.6 0.6 0.6 0.6	J3 J3 J3 J3 J3	50 50 50 50
	DE2B3SA331KJ3BY02F DE2B3SA471KJ3BY02F DE2B3SA681KJ3BY02F DE2E3SA102MJ3BY02F DE2E3SA152MJ3BY02F	B B B E E	330 470 680 1000 1500	±10% ±10% ±10% ±20% ±20%	6.0 7.0 8.0 7.0 8.0	5.0 5.0 5.0 5.0 5.0	7.5 7.5 7.5 7.5 7.5	0.6 0.6 0.6 0.6 0.6 0.6	J3 J3 J3 J3 J3 J3	50 50 50 50 50
	DE2B3SA331KJ3BY02F DE2B3SA471KJ3BY02F DE2B3SA681KJ3BY02F DE2E3SA102MJ3BY02F DE2E3SA152MJ3BY02F DE2E3SA222MJ3BY02F	B B E E E	330 470 680 1000 1500 2200	±10% ±10% ±20% ±20% ±20%	6.0 7.0 8.0 7.0 8.0 9.0	5.0 5.0 5.0 5.0 5.0 5.0	7.5 7.5 7.5 7.5 7.5 7.5 7.5	0.6 0.6 0.6 0.6 0.6 0.6	J3 J3 J3 J3 J3 J3 J3 J3	50 50 50 50 50 50
	DE2B3SA331KJ3BY02F DE2B3SA471KJ3BY02F DE2B3SA681KJ3BY02F DE2E3SA102MJ3BY02F DE2E3SA152MJ3BY02F	B B B E E	330 470 680 1000 1500	±10% ±10% ±10% ±20% ±20%	6.0 7.0 8.0 7.0 8.0	5.0 5.0 5.0 5.0 5.0	7.5 7.5 7.5 7.5 7.5	0.6 0.6 0.6 0.6 0.6 0.6 0.6	J3 J3 J3 J3 J3 J3 J3 J3 J3	50 50 50

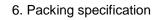
•Vartical crimp taping type (Lead Style:N*)          P       Dmax.       Tmax.         Image: P       Image: P         Image: P </th												
	Please see the following				tion ab	out de	etails.			Unit :	mm	
Customer	Murata		Cap.	Cap.		Dime	nsion	(mm)		Lead	Pac	
Part Number	Part Number	T.C.	(pF)		tol.	D	Т	F	d	Р	Style	qty (pc:
	DE21XSA100KN3AY02F	SL	10	±10%	7.0	5.0	7.5	0.6	15.0	N3	90	
	DE21XSA150KN3AY02F	SL	15	±10%	6.0	6.0	7.5	0.6	15.0	N3	90	
	DE21XSA220KN3AY02F	SL	22	±10%	6.0	5.0	7.5	0.6	15.0	N3	90	
	DE21XSA330KN3AY02F	SL	33	±10%	7.0	5.0	7.5	0.6	15.0	N3	90	
	DE21XSA470KN3AY02F	SL	47	±10%	7.0	5.0	7.5	0.6	15.0	N3	90	
	DE21XSA680KN3AY02F	SL	68	±10%	9.0	5.0	7.5	0.6	15.0	N3	90	
	DE2B3SA101KN3AY02F	В	100	±10%	6.0	5.0	7.5		15.0		90	
	DE2B3SA151KN3AY02F	В	150	±10%	6.0	5.0	7.5	0.6	15.0		90	
	DE2B3SA221KN3AY02F	В	220	±10%	6.0	6.0	7.5	0.6	15.0		90	
	DE2B3SA331KN3AY02F	В	330	±10%	6.0	5.0	7.5		15.0		90	
	DE2B3SA471KN3AY02F	В	470	±10%	7.0	5.0	7.5		15.0		90	
	DE2B3SA681KN3AY02F	B	680	±10%	8.0	5.0	7.5		15.0		90	
	DE2E3SA102MN3AY02F	E	1000	±20%	7.0	5.0	7.5				90	
	DE2E3SA152MN3AY02F	E	1500	±20%	8.0	5.0	7.5		15.0		90	
	DE2E3SA222MN3AY02F	E	2200	±20%	9.0	5.0	7.5	0.6	15.0		90	
	DE2E3SA332MN3AY02F	E	3300	±20%	12.0	5.0	7.5	0.6	15.0		90	
	DE2E3SA472MN3AY02F DE2F3SA103MN3AY02F	E F	4700 10000	±20% ±20%	13.0 14.0	5.0 5.0	7.5 7.5		15.0 15.0		90 90	

1       Appearance and dimensions. and dimensions. Please refer to [Part number list].       The capacitor should be inspected by naked eyes for visbli of defect. Dimensions should be inspected by naked eyes.         3       Dilectric strength       To be easily legible.       The capacitor should be inspected by naked eyes.         4       Insulation results and the measured with side capitor wres       To be easily legible.       The capacitor should be inspected by naked eyes.         5       Defection       Between lead       No failure.       The capacitor should be inspected by naked eyes.         6       Dissipation Resistance (I.R.)       No failure.       Then capacitor should be inspected by naked eyes.         7       Terminal To External Resin       10,000 MΩ min.       The insulation resistance should be measured at 20 °C with 140.11 and AC1a0.2 V(r.m.s.) max.         6       Dissipation Factor (D.F.)       Char. B, E: DF 50.025 Char. F: : DF 50.05 Char. F: : DF 50.05 Ch	No marked defect on appearance form and dimensions. Please refer to [Part number list].       The capacitor should be inspected by naked eyes for visible evidence of defect. Dimensions should be measured with slide calipers.         To be easily legible.       The capacitor should not be damaged when AC2.600 V(r.m.s.) <50/60 Hz> and DC3.225 V is applied between the lead wires for 60 s.         all To al Resin       No failure.       The capacitor should not be damaged when AC2.600 V(r.m.s.) <50/60 Hz> and DC3.225 V is applied between the lead wires for 60 s.         all To al Resin       No failure.       First, the tempinals of the capacitor to the distance of about 3 to 4 mm from each terminal. Then, a metal foil should be closely wrapped around the body of the capacitor should be inserted into a container filed with metal balls of about 1 mm diameter. Finally, AC2,600 V(r.m.s.) <50/60 Hz> and DC3.225 V is applied for 60 s between the capacitor lead wires and metal balls.         IR.)       10,000 MΩ min.       The capacitance should be measured with DC500±50 V within 60±5 s of charging. The voltage should be applied to the capacitor through a resistor of 1 MΩ.         Within specified tolerance.       The capacitance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max         .)       Char, B :: DF≤0.025 (Char, F : DF≤0.025 (Char, F : DF≤0.05)       The capacitance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max         in Table.       The capacitor should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max         in Table.       The capacitance measurement should be made at each step specified in Table
and dimensions.     of defect. Dimensions should be masured with slide calip       2     Marking     To be easily legible.     The capacitor should be inspected by maked eyes.       3     Dielectric     Between lead     No failure.     The capacitor should be inspected by maked eyes.       4     Terminal To     No failure.     The capacitor should be capned by maked eyes.       7     Terminal To     No failure.     First, the terminals of the capacitor should be connected to Then, a metal foil should be identicated by of the capacitor should be connected to the distance of about 5 the masured with DS200 (r.m.s) ± 5060 Hz: and DC3,225 V is a store with DS200 (r.m.s) ± 5060 Hz: and DC3,225 V is a store with DC400 performance.       4     Insulation Resistance (I.R.)     10,000 MΩ min.     The capacitor should be measured with DS200 GR3 6 of charging. The voltage should be applied to the capacitor lead wires and metal bals.       6     Dissipation Factor (D.F.)     Char. F. : DF≤0.025 Char. F. : DF≤0.025     The dispation factor should be measured at 20 °C with 1±0.1 and AC1±0.2 V(r.m.s.) max.       7     Temperature characteristic     Char. F. : DF≤0.025 Char. F. : DF≤0.025     The dispation factor should be made at each st in Table.       8     Active flammability     The cheese-cloth should not be on fire.     The capacitors should be made at each st in Table.       7     Temperature characteristic     The cheese-cloth should not be on fire.     The capacitors should be made at each st in Table.       8     Acti	and dimensions.       please refer to [Part number list].         To be easily legible.       The capacitor should be inspected by naked eyes.         an lead       No failure.       The capacitor should not be damaged when AC2,600 V(r.m.s.) < 50/60 Hz> and DC3,225 V is applied between the lead wires for 60 s.         all To all Resin       No failure.       First, the terminals of the capacitor should be connected together. Then, a metal foil should be connected together. Then, a metal foil should be connected together. Then, a capacitor should be inserted into a container filled with metal balls of about 1 mm diameter. Finally, AC2, 600 V(r.m.s.) < 50/60 Hz> and DC3, 225 V is applied for 60 s between the capacitor should be applied to the capacitor through a resistor of 1 Md.         IR.)       10,000 MΩ min.       The insulation resistance should be measured with DC3, 225 V is applied for 60 s between the capacitor function a resistor of 1 Md.         IR.)       10,000 MΩ min.       The insulation resistance should be measured with DC3, 225 V is applied to the capacitor through a resistor of 1 Md.         IR.)       10,000 MΩ min.       The capacitance should be measured with DC3, 225 V is applied to the capacitor through a resistor of 1 Md.         IR.)       10,000 MΩ min.       The capacitance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         istic       Char. B, E: DF≤0.025 Char. F. : DF≤0.05       The capacitance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         istic       Char. F. : DF≤0.05       The capacitance neasurement s
2       Marking       To be easily legible.       The capacitor should be inspected by naked eyes.         3       Deletoric strength       The capacitor should no be damaged when AC2 400 V(r.r Hz: and DC3225 V is applied between the lead wires for 4 to applied between the lead wires for 4 to be capacitor should be capacitor should be connected to Then, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 30 4 nm trom each terminal.         4       Insulation Resistance (I.R.)       10,000 MΩ min.       The insulation resistance should be measured with DC500 606 5 s of charging. The voltage should be measured with DC500 606 5 s of charging. The voltage should be measured at 20 °C with 1s0.1 and AC1=0.2 V(r.m.s.) max.         6       Dissipation Factor (D.F.)       Char. B, E: DF ≤0.025 Char. F: :: DF ≤0.025 Char. F: :: Vithin +30/-80 %. (Temp. range :: 25 to 85 °C)       The capacitors should be measured at 20 °C with 1s0.1 kHz and AC1=0.2 V(r.m.s.) max.         7       Temperature characteristic 0 n free.       Char. F: :: DF ≤0.05 Char. F: :: Within +30/-80 %. (Temp. range :: 25 to 85 °C)       The capacitors should be measured at 20 °C with 1s0.1 kHz and AC1=0.2 V(r.m.s.) max.         8       Active flammability       The cheese-cloth should not be on free.       The capacitors should be individually wrapped in at least of than two complete layers of cheese cloth. The capacitor to the 20 % Char. F: Within 420/-85 % Char. F: : Within 420	To be easily legible.       The capacitor should be inspected by naked eyes.         nn lead       No failure.       The capacitor should not be damaged when AC2.600 V(r.m.s.) < 50/60 Hz-s and DC3.225 V is applied between the lead wires for 60 s.
3       blelectric strength       Bielsectric wires       The capacitor should not be damaged when AC2.600 V(r, May Pace and DC3,225 V is applied between the lead wires for d Capacitor should be connected to Then, a metal foil should be closely wrapped around the body of the capacitor should be connected to the body of the capacitor to the distance of about 3 to 4 mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1 mm diameter. Finally, AC2, 600 V(r, m.s.). 45060 Hzz- and DC3, 225 V is a s between the capacitor lead wires and metal balls.         4       Insulation Resistance (I.R.)       10,000 MΩ min.         5       Capacitance       Within specified tolerance. Draw is the capacitor of 1 MΩ.         6       Dissipation Factor (D.F.)       Ohar. B, E: DF ≤ 0.025 Char. B, E: DF ≤ 0.025 Char. C, F. Within +20/-55 %, Char. C, F. Within +20/-55 %, Char. F. Within +	en lead       No failure.       The capacitor should not be damaged when AC2,600 V(r.m.s.) < 50/60 Hz> and DC3,225 V is applied between the lead wires for 60 s.         al To al Resin       No failure.       First, the terminals of the capacitor should be connected together. Then, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 3 to 4 mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1 mm diameter.         Finally, AC2, 600 V(r.m.s.)       Store the inserted into a container filled with metal balls of about 1 mm diameter.         Re.)       10,000 MΩ min.       The insulation resistance should be measured with DC500±50 V within 60±5 s of charging. The voltage should be applied to the capacitor through a resistor of 1 MΩ.         Within specified tolerance.       The capacitance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         ()       Char. B, E: DF≤0.025 Char. F : DF≤0.05       The capacitance measurement should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         ()       Char. B, E: DF≤0.05       The capacitance measurement should be made at each step specified in Table.         ()       Char. B, E: DF≤0.05       The capacitance measurement should be made at each step specified in Table.         ()       Char. B, E: Within ±0 % Char. F : Within ±0.40% O % (Temp. range : .25 to 85 °C)       The capacitance measurement should be made at each step specified in Table.         ()       Char. B : Within ±0.0% O % (Temp. range : .25 to 85 °C)
External Resin       Then, a metal foll should be closely wrapped around the body of the capacitor to the distance of about 310 4 mm from each terminal. Then, the capacitor is should be inserted into a container filled with diameter. Finally, AC2,600 V(m.s.) 4 control to an exceed with DC300 600-55 of charging. The voltage should be analysis and write should be applied to the capacitor resistor of 1 MD.         4       Insulation Resistance (LR.)       10,000 MD min.       The insulation resistance should be measured with DC300 600-55 of charging. The voltage should be applied to the capacitor cash with a should be interval balance.         5       Capacitance       Within specified tolerance.       The insulation resistance should be measured with DC300 600-55 of charging. The voltage should be applied to the capacitance should be measured at 20 °C with 1±0.11 and AC160.2 V(r.m.s.) max.         6       Dissipation Factor (D.F.)       Char, B. E: DF ≤ 0.025 tab.1 KHz and AC160.2 V(r.m.s.) max.         7       Temperature characteristic       Char, S. I: OF ≤ 0.05 tab.1 KHz and AC160.2 V(r.m.s.) max.         7       Temperature characteristic       Char, S. I: OF ≤ 0.05 tab.1 KHz and AC160.2 V(r.m.s.) max.         8       Active flammability       The cheese-cloth should not be on fire.         8       Active flammability       The cheese-cloth should not be on fire.         9       The cheese-cloth should not be on fire.       The capacitance should be individually wrapped in at least on fire.         8       Active flammability       The cheese-cloth should not be	al Resin       Then, a metal foli should be closely wrapped around the body of the capacitor to the distance of about 3 to 4 mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1 mm diameter. Finally, AC2,600 V(r.m.s.) <50/60 Hz> and DC3,225 V is applied for 60 is between the capacitor resistance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         IR.)       10,000 MΩ min.       The insulation resistance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         IR.)       10,000 MΩ min.       The capacitor lead wires and measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         IR.)       10,000 MΩ min.       The insulation resistance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         IR.)       10,000 MΩ min.       The capacitor lead wires and measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max.         IR.)       Char. B, E: DF≤0.025       The dissipation factor should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max         IStic       Char. F. : Within ±0% S(Char. F : Within ±00% S(Char. F : Within ±00% S %(Temp. range : -25 to 85 °C)       The capacitors should be individually wrapped in at least one but more than two complete layers of cheese-cloth. The capacitor should be solucessive discharges should be 5. The UAc should be maintained for 2 min after the last discharge.         Image: each step specified tof 20 discharges.       The UAc should be maintained for 2 min after the last discharge.
6       Capacitance       Within specified tolerance.       The capacitance should be measured at 20 °C with 1±0.1 1 and AC1±0.2 V(r.m.s.) max         6       Dissipation Factor (D.F.)       Char. B, E : DF≤0.025 Char. F : DF≤0.025       The dissipation factor should be measured at 20 °C with 1±0.1 1 and AC1±0.2 V(r.m.s.) max         7       Temperature characteristic       Char. SL : +350 to -1,000 ppm/ °C (Temp. range : 20 to 85 °C) Char. F : Within +20/-55 % Char. F : Within +20/-56 % Char. F : Within +20/-57 % Char. F : Within +20/-57 % Char. F : Within +20/-56 % Char. F : Within +20/-57 % Char. F : Step = 1 = 2 = 3 = 4 = 5 subjected to 20 discharges. The interval between successidischarges should be 5 s. The UAc should be maintained f after the last discharge. The interval between successidischarges should be 5 s. The UAc should be maintained f after the last discharge. The interval between successidischarges should be 5 s. The UAc should be maintained f after the last discharge. Ci : 3µ F±5 % 10 kV UAc : UAc 2 % Ci : 3µ F±5 % 10 kV UAc : UAc 2 % Ci : 3µ F±5 % 10 kV UAc : UAc 2 % Ci : 3µ F±5 % 10 kV UAc : Capacitor under test F : Fuse, Rated Working volta Ci : 20 K±5 %	$60\pm5$ s of charging. The voltage should be applied to the capacitor through a resistor of 1 MQ.Within specified tolerance.The capacitance should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) maxand AC1±0.2 V(r.m.s.) maxThe dissipation factor should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) maxchar. F : DF≤0.05The dissipation factor should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) maxfisticChar. SL : +350 to -1,000 ppm/ °C (Temp. range : 20 to 85 °C)Char. B : Within ±10 % Char. F : Within ±10 % (Char. F : Within +30/-80 %) (Temp. range : -25 to 85 °C)The capacitance measurement should be made at each step specified in Table. <a href="mailto:step=11">Step</a> 1 <a href="mailto:step=11">Temp.(°C)</a> 20±2 <a href="mailto:step=11">The cheese-cloth should not be on fire.</a> The cheese-cloth should not be on fire.The capacitors should be individually wrapped in at least one but more than two complete layers of cheese-cloth. The capacitor should be subjected to 20 discharges. The interval between successive discharges should be 5 s. The UAc should be maintained for 2 min after the last discharge. <a href="mailto:step=11">Image: step=11</a> <a href="mailto:step=11">Step</a> <a href="mailto:step=11">The cheese-cloth should not be on fire.</a> <a href="mailto:step=11">The cheese-cloth should not be on fire.</a> <a href="mailto:step=11">The capacitors should be figue.</a> <a href="mailto:step=11">The capacitors should be figue.</a> <a href="mailto:step=11">The capacitors should be figue.</a> <a href="mailto:step=11">The capacitor</a>
and AC1±0.2 V(r.m.s.) max         6       Dissipation Factor (D.F.)         Char. B, E : DF≤0.025 Char. F : : DF≤0.05       The dissipation factor should be measured at 20 °C with 1±0.1 kHz and AC1±0.2 V(r.m.s.) max         7       Temperature characteristic       Char. SL : +350 to -1.000 ppm/ °C (Temp. range : 20 to 85 °C) Char. B : Within +10 % Char. F : Within +20/-55 % Char. F : Within +30/-80 % (Temp. range : -25 to 85 °C)       The capacitor measurement should be made at each st in Table.         8       Active flammability       The cheese-cloth should not be on fire.       The capacitors should be individually wrapped in at least or subjected to 20 discharges. The interval between success discharges should be 5. The UAc should be maintained f after the last discharge.         91 $\frac{1}{12}$ $\frac{1}{2}$ $$	and AC1±0.2 V(r.m.s.) max         and AC1±0.2 V(r.m.s.) max         Char. B, E: DF≤0.05         istic         Char. SL: +350 to -1,000 ppm/°C         (Temp. range: 20 to 85 °C)         Char. F         Char. F         Within ±10 %         Char. F         Char. F         Within ±10 %         Char. F         Char. F         Within ±20/-55 %         Char. F         Within ±30/-80 %         (Temp. range: -25 to 85 °C)         The cheese-cloth should not be on fire.         The cheese-cloth should not be on fire.         The cheese-cloth should not be on fire.         Step 1         20         The cheese-cloth should not be on fire.         Step 1         The cheese-cloth should not be on fire.         The cheese-cloth should not be on fire.         The cheese-cloth should not be on fire.         Step 1       2         The cheese-cloth should not be on fire.         Step 1       2         The cheese-cloth should not be on fire.         Step 1       2         The cheese-cloth should not be on fire.         Step 1       2         Step 2       2
Char. F       : DF≤0.05       1±0.1 kHz and AC1±0.2 V(r.m.s.) max         7       Temperature characteristic       Char. SL : +350 to -1,000 ppm/ °C (Temp. range : 20 to 85 °C)       The capacitance measurement should be made at each st in Table.         7       Temperature characteristic       Char. F : Within ±10 % Char. F : Within ±20/-55 % Char. F : Within ±30/-80 % (Temp. range : -25 to 85 °C)       The capacitors should be individually wrapped in at least o than two complete layers of cheese-cloth. The capacitor st subjected to 20 discharges. The interval between successid discharges. Should be 5 %. The UAc should be maintained f after the last discharge.         8       Active flammability       The cheese-cloth should not be on fire.         8       C1,2 : 1 µF±10 %, C3 : 0.033 µF±5 % 10 H L1 to L4 : 1.5 mH±20 % 16 A Rod core choke R is 20 working volts CX : Capacitor under test F : Superator under test F : URE, Rated 16 A Ut : Voltage applied to Ct	Char. FIDF $\leq 0.05$ 1±0.1 kHz and AC1±0.2 V(r.m.s.) maxisticChar. SL: +350 to -1,000 ppm/ °C (Temp. range : 20 to 85 °C) Char. B: Within ±10 % Char. F: Within ±10 % Char. F: Within ±20/-55 % Char. F: Within +30/-80 % (Temp. range : -25 to 85 °C)The capacitance measurement should be made at each step specified in Table. <a href="temp">Step</a> Temp.(°C)1234 <a href="temp">Step</a> Temp.(°C)20±2-25±220±2 <a href="temp">The cheese-cloth should not be on fire.</a> The capacitors should be individually wrapped in at least one but more than two complete layers of cheese-cloth. The capacitor should be subjected to 20 discharges. The interval between successive discharges should be 5 s. The UAc should be maintained for 2 min after the last discharge. <a href="temp">Step</a> Temp.(°C <a href="temp">Step</a> Temp.(°C <a href="temp">Step</a> Temp.(°C <a href="temp">Step</a> Temp.(°C <a href="temp">The capacitors should be individually wrapped in at least one but more than two complete layers of cheese-cloth. The capacitor should be subjected to 20 discharges. The interval between successive discharges.<a href="temp">Step</a> Temp</a> Temp.(°C Temp.(°C <a href="temp">Step</a> Temp.(°C <a href="temp">Temp</a> Temp Temp Temp Temp Temp Temp Temp Temp <a href="temp">Temp</a> Temp Temp Temp Temp Temp Temp Temp Temp <a href="temp">Temp</a> Temp Temp Temp Temp Temp<
7       Temperature characteristic       Char. SL: +3350 to -1,000 ppm/ °C (Temp. range : 20 to 85 °C)       The capacitance measurement should be made at each st in Table.         7       Temperature characteristic       Char. SL: +3350 to -1,000 ppm/ °C (Temp. range : 20 to 85 °C)       The capacitance measurement should be made at each st in Table.         8       Active flammability       The cheese-cloth should not be on fire.       The capacitor should be individually wrapped in at least o than two complete layers of cheese-cloth. The capacitor should be maintained f after the last discharge.         8       Active flammability       The cheese-cloth should not be on fire.       The capacitor should be individually wrapped in at least o than two complete layers of cheese-cloth. The capacitor should be maintained f after the last discharge.         91       Cat. = 1 µF±10 %, Cat. = 0 (Cat. = 0 (C	Char. 1Control to the construction of the construction o
on fire. than two complete layers of cheese-cloth. The capacitor sh subjected to 20 discharges. The interval between successid discharges should be 5 s. The UAc should be maintained f after the last discharge. $s_1 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_1 \\ f_1 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2 \\ f_2 \\ f_2 \\ f_1 \\ f_2 \\ f_2$	on fire. than two complete layers of cheese-cloth. The capacitor should be subjected to 20 discharges. The interval between successive discharges should be 5 s. The UAc should be maintained for 2 min after the last discharge. $\underbrace{s_{1}}_{Tr} \underbrace{t_{2}}_{S2} \underbrace{t_{1}}_{UAc} \underbrace{t_{2}}_{S3} \underbrace{t_{2}}_{UAc} \underbrace{t_{3}}_{UAc} \underbrace{t_{4}}_{UAc} \underbrace{t_{4}}_{UC} \underbrace{t_{4}}_{UC$
time	L1 to L4 : 1.5 mH±20 % 16 A Rod core choke R : 100 $\Omega$ ±2 %, Ct : 3µ F±5 % 10 kV UAc : UR ±5 % UR : Rated working voltage Cx : Capacitor under test F : Fuse, Rated 16 A Ut : Voltage applied to Ct $u_x$ $s_{kv}$

No.	Tes	t Item	Specification	Test Method (Ref. Standard:JIS C 5101(all parts), IEC60384(all parts))				
9	Robustness of terminations	Tensile	Lead wire should not cut off. Capacitor should not be broken.	Fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of capacitor up to 10 N and keep it for $10\pm1$ s.				
		Bending		With the termination in its normal position, the capacitor is held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5 N is then suspended from the end of the termination. The body of the capacitor is then inclined, within a period of 2 to 3 s, through an angle of about 90 ° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.				
10	Vibration	Appearance	No marked defect.	The capacitor should be firmly soldered to the supporting lead wire and				
	resistance	Capacitance	Within the specified tolerance.	vibration which is 10 to 55 Hz in the vibration frequency range,1.5 mm in total amplitude, and about 1 min in the rate of vibration change from				
		Dissipation Factor (D.F.)	Char. B, E : DF≦0.025 Char. F : DF≦0.05	10 Hz to 55 Hz and back to 10 Hz is applied for a total of 6 h; 2 h each in 3 mutually perpendicular directions.				
11	Solderability of	leads	Lead wire should be soldered with uniformly coated on the axial direction over 3/4 of the circumferential direction.	The lead wire of a capacitor should be dipped into a rosin ethanol (25 % rosin in weight proportion). Immerse in solder solution for 2±0.5 s. In both cases the depth of dipping is up to about 1.5 to 2.0 mm from the root of lead wires. Temp. of solder : 245±5 °C				
12	Soldering	Appearance	No marked defect.	Solder temperature : 350±10 °C or 260±5 °C				
	effect (Non-preheat)	Capacitance change	Within ±10 %	Immersion time $: 3.5\pm0.5$ s (In case of $260\pm5$ °C $: 10\pm1$ s) The depth of immersion is up to about 1.5 to 2.0 mm from the root of lead wires.				
		I.R.	1,000 MΩ min.	ieau wires.				
		Dielectric strength	Per item 3	Thermal insulating 1.5 to 2.0mm Molten solder				
				Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h, and apply the AC2,000 V(r.m.s.) 60 s then placed at *room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *room condition.				
13	Soldering	Appearance	No marked defect.	First the capacitor should be stored at 120+0/-5 °C for 60+0/-5 s. Then,				
	effect (On-preheat)	Capacitance change	Within ±10 %	as in figure, the lead wires should be immersed solder of 260+0/-5 °C up to 1.5 to 2.0 mm from the root of terminal for 7.5+0/-1 s.				
		I.R.	1,000 MΩ min.					
		Dielectric strength	Per item 3	Thermal insulating 1.5 1.5 1.5 1.6 Molten solder				
				Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h, and apply the AC2,000 V(r.m.s.) 60 s then placed at *room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *room condition.				

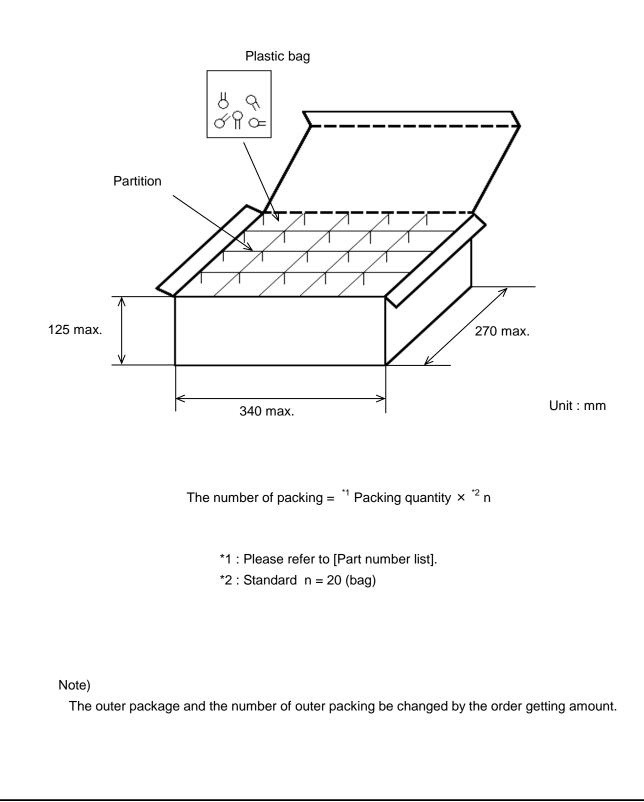
No.	No. Test Item		Specification	Test Method (Ref. Standard:JIS C 5101(all parts), IEC60384(all parts))		
14	Flame test		The capacitor flame discontinue as follows.	The capacitor should be subjected to applied flame for 15 s. and then removed for 15 s until 5 cycles.		
			Cycle Time	Capacitor		
			1 to 4 30 s max. 5 60 s max.	Fiame		
				in the second		
	Dessing flammach itte			Gas Burner		
15			The burning time should not be	(in mm) The capacitor under test should be held in the flame in the position		
15	Passive flammability		exceeded the time 30 s.	which best promotes burning. Time of exposure to flame is for 30 s.		
			The tissue paper should not ignite.			
				Length of flame : 12±1 mm		
				Gas burner : Length 35 mm min. Inside Dia. 0.5±0.1 mm Outside Dia. 0.9 mm max.		
				Gas : Butane gas Purity 95 % min.		
				About 10mm thick board		
16	Humidity (Under steady state)	Appearance	No marked defect.	Set the capacitor for 500±12 h at 40±2 °C in 90 to 95 % relative		
		Capacitance	Char. SL : Within ±5 %	humidity.		
		change	Char. B : Within ±10 % Char. E, F : Within ±15 %	Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h,		
		Dissipation	Char. SL :DF≦0.025	and apply the AC2,000 V(r.m.s.) 60 s then placed at *room condition for 24±2 h before initial		
		Factor (D.F.)	Char. B, E : DF≦0.05	measurements.		
			Char. F : DF≦0.075	(Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *room condition.		
		I.R.	3,000 MΩ min.			
		Dielectric strength	Per item 3			
	Humidity loading (AC)	Appearance	No marked defect.	Apply AC440 V(r.m.s.) for 500±12 h at 40±2 °C in 90 to 95 % relativ		
		Capacitance change	Char. SL : Within ±5 %	humidity. Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h,		
			Char. B : Within ±10 % Char. E, F : Within ±15 % Char. SL : DF≦0.025			
		Dissipation Factor (D.F.)		and apply the AC2,000 V(r.m.s.) 60 s then placed at *room condition for 24±2 h before initial		
			Char. B, E : DF≦0.05	measurements.		
			Char. F : DF≦0.075	(Do not apply to Char. SL) — Post-treatment : Capacitor should be stored for 1 to 2 h at *room		
		I.R.	3,000 MΩ min.	condition.		
		Dielectric strength	Per item 3			
17-2	Humidity loading (DC)	Appearance	No marked defect.	Apply DC1,500 V for 500±12 h at 40±2 °C in 90 to 95 % relative		
		Capacitance	Char. SL : Within ±5 %	humidity.		
		change	Char. B : Within ±10 % Char. E, F : Within ±15 %	Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h, and apply the AC2,000 V(r.m.s.) 60 s then placed		
		Dissipation	Char. SL :DF≦0.025	at *room condition for 24±2 h before initial		
		Factor (D.F.)	Char. B, E : DF≦0.05	measurements.		
			Char. F : DF≦0.075	(Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *room condition.		
		I.R.	3,000 MΩ min.			
		Dielectric strength	Per item 3			
* "roo	m condition" Te	mperature : 15 t	o 35 °C, Relative humidity : 45 to 75 %	, Atmospheric pressure : 86 to 106 kPa		
			•	-		

No.	Tes	t Item	Specification	Test Method (Ref. Standard:JIS C 5101(all parts), IEC60384(all part				
8-1	Life (AC)	Appearance	No marked defect.	Impulse voltage				
		Capacitance change	Within ±20 %	Each individual capacitor should be subjected to a 8 kV impulses for three times or more. Then the capacitors are applied to life test.				
		I.R.	3,000 MΩ min.	<b>100</b> (%) Front time (T1) = 1.7 μs=1.67T Time to half-value (T2) = 50 μs				
		Dielectric strength	Per item 3	$ \begin{array}{c} 50 \\ 0 \\ 0 \\ \hline T_1 \\ T_2 \end{array} $				
				The capacitors are placed in a circulating air oven for a period of 1,000 h. The air in the oven is maintained at a temperature of 125+2/-0 °C, and relative humidity of 50 % max Throughout the teathe capacitors are subjected to a AC680 V(r.m.s.) <50/60 Hz> alternating voltage of mains frequency, except that once each hour to voltage is increased to AC1,000 V(r.m.s.) for 0.1 s.				
				<ul> <li>Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h, and apply the AC2,000 V(r.m.s.) 60 s then placed at *room condition for 24±2 h before initial measurements.</li> <li>(Do not apply to Char. SL)</li> <li>Post-treatment : Capacitor should be stored for 24±2 h at *room condition.</li> </ul>				
8-2	Life (DC)	Appearance	No marked defect.	Impulse voltage				
		Capacitance change	Within ±20 %	Each individual capacitor should be subjected to a 8 kV impulses for three times or more. Then the capacitors are applied to life test.				
		I.R.	3,000 MΩ min.	Front time (T1) = 1.7 $\mu$ s=1.67T				
		Dielectric	Per item 3	50 Time to half-value (T2) = 50 µs				
		strength		Apply DC2,550 V for 1,000 h at 125+2/-0 °C, relative humidity 50 % max. Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h, and apply the AC2,000 V(r.m.s.) 60 s then placed at *room condition for 24±2 h before initial measurements.				
				(Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±2 h at *room condition.				
19	Temperature	Appearance	No marked defect.					
	Cycle	Capacitance	Char. SL : Within ±5 %	Step         Temperature(°C)         Time           1         -40+0/-3         30 min				
		change	Char. B : Within ±10 %	2 Room temp. 3 min				
			Char. E, F : Within ±20 %	3 125+3/-0 30 min				
		Dissipation	Char. SL :DF≦0.025	4 Room temp. 3 min				
		Factor (D.F.)	Char. B, E : DF≦0.05	Cycle time : 500 cycles				
			Char. F : DF≦0.075					
		I.R.	3,000 MΩ min.	Pre-treatment : Capacitor should be stored at 125±2 °C for 1 h,				
		Dielectric strength	Per item 3	and apply the AC2,000 V(r.m.s.) 60 s then placed at *room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±2 h at *room condition.				
"roo	m condition" Te	mperature : 15 t	o 35 °C, Relative humidity : 45 to 75	5 %, Atmospheric pressure : 86 to 106 kPa				



•Bulk type (Package : B)

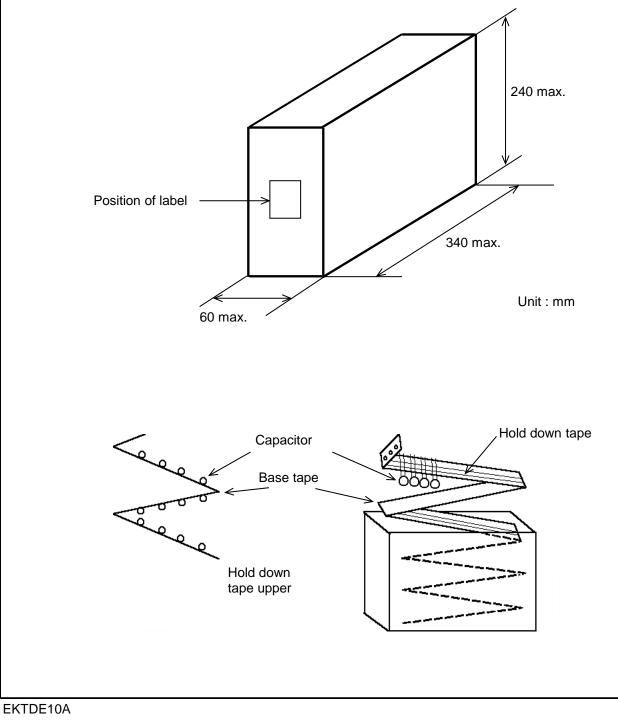
The size of packing case and packing way



Ammo pack taping type (Package : A)

- The tape with capacitors is packed zigzag into a case.
- ·When body of the capacitor is piled on other body under it.
- There should be 3 pitches and over without capacitors in leader and trailer.

The size of packing case and packing way

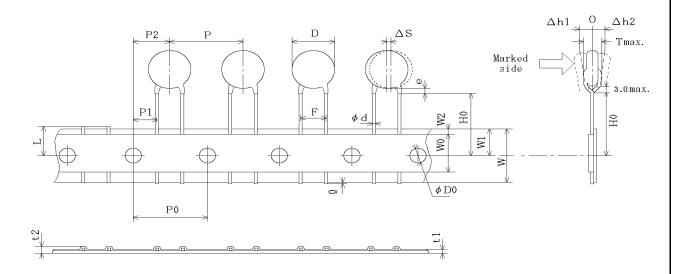


# 7. Taping specification

7-1. Dimension of capacitors on tape

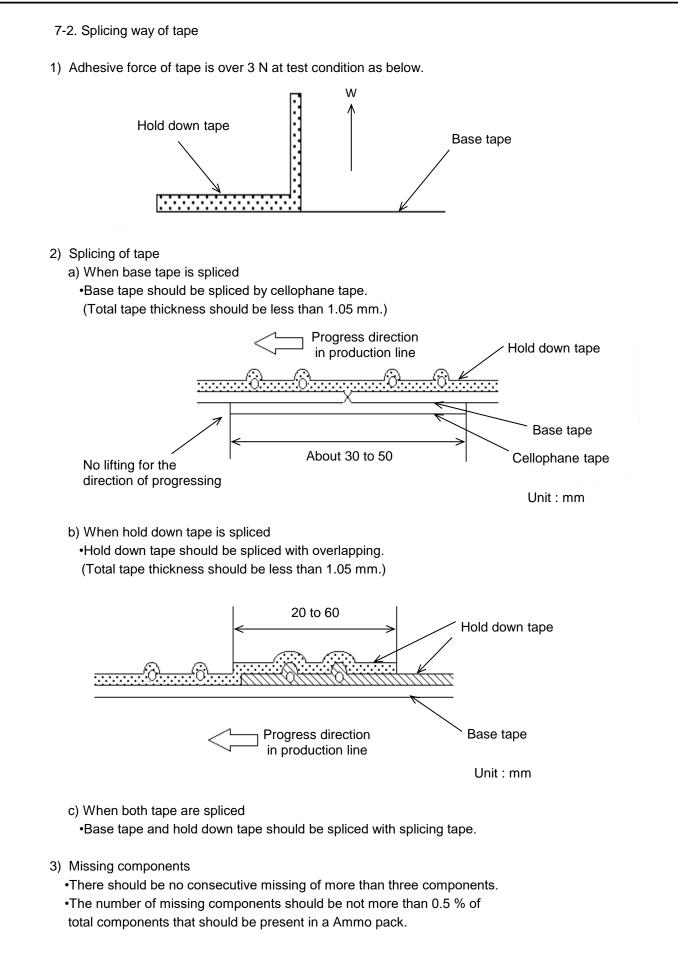
Vertical crimp taping type < Lead Style : N3 >

Pitch of component 15.0 mm / Lead spacing 7.5 mm



Unit : mm

			0111.111	
Item	Code	Dimensions	Remarks	
Pitch of component	Р	15.0+/-2.0		
Pitch of sprocket hole	P0	15.0+/-0.3		
Lead spacing	F	7.5+/-1.0		
Length from hole center to component center		7.5+/-1.5	Doviction of programs direction	
Length from hole center to lead	P1	3.75+/-1.0	Deviation of progress direction	
Body diameter		Please refer to	[Part number list ].	
Deviation along tape, left or right		0+/-2.0	They include deviation by lead bend.	
Carrier tape width	W	18.0+/-0.5		
Position of sprocket hole	W1	9.0+/-0.5	Deviation of tape width direction	
Lead distance between reference and bottom planes		18.0+2.0/-0		
Protrusion length	l	+0.5~-1.0		
Diameter of sprocket hole	ΦD0	4.0+/-0.1		
Lead diameter	Φd	0.60+/-0.05		
Total tape thickness Total thickness of tape and lead wire		0.6+/-0.3	They include hold down tape	
		1.5 max.	thickness.	
Deviation across tape, front		2.0 max.		
Deviation across tape, rear	∆h2	2.0 max.		
Portion to cut in case of defect	L	11.0+0/-1.0		
Hold down tape width	W0	11.5 min.		
Hold down tape position	W2	1.5+/-1.5		
Coating extension on lead		Up to the end of crimp		
Body thickness		Please refer to [Part number list ].		



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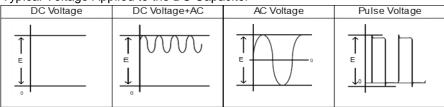
## 1. OPERATING VOLTAGE

Do not apply a voltage to a safety standard certified product that exceeds the rated voltage as called out in the specifications. Applied voltage between the terminals of a safety standard certified product shall be less than or equal to the rated voltage (+10 %). When a safety standard certified product is used as a DC voltage product, the AC rated voltage value becomes the DC rated voltage value.

(Example:AC250 V (r.m.s.) rated product can be used as DC250 V (+10 %) rated product.) If both AC rated voltage and DC rated voltage are specified, apply the voltage lower than the respective rated voltage.

- 1-1. When a safety standard certified product is used in a circuit connected to a commercial power supply, ensure that the applied commercial power supply voltage including fluctuation should be less than 10 % above its rated voltage.
- 1-2. When using a safety standard certified product as a DC rated product in circuits other than those connected to a commercial power supply.

When AC voltage is superimposed on DC voltage, the zero-to-peak voltage shall not exceed the rated DC voltage. When AC voltage or pulse voltage is applied, the peak-to-peak voltage shall not exceed the rated DC voltage.



Typical Voltage Applied to the DC Capacitor

(E: Maximum possible applied voltage.)

1-3. Influence of over voltage

Over voltage that is applied to the capacitor may result in an electrical short circuit caused by the breakdown of the internal dielectric layers. The time duration until breakdown depends on the applied voltage and the ambient temperature.

## 2. OPERATING TEMPERATURE AND SELF-GENERATED HEAT

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

When the capacitor is used in a high-frequency current, pulse current or the like, it may have the self-generated heat due to dielectric-loss.

In case of Class 2 capacitors (Temp.Char. : B,E,F, etc.), applied voltage should be the load such as self-generated heat is within 20 °C on <u>the condition of atmosphere temperature 25 °C.</u>

Since the self-heating is low in the Class 1 capacitors (Temp.Char.: SL etc.), the allowable power becomes extremely high compared to the Class 2 capacitors.

However, when a load with self-heating of 20 °C is applied at the rated voltage, the allowable power may be exceeded. Please confirm that there is no rising trend of the capacitor's surface temperature and that the surface temperature of the capacitor does not exceed the maximum operating temperature.

Excessive generation of heat may cause deterioration of the characteristics and reliability of the capacitor.

When measuring the self-heating temperature, be aware that accurate measurement may not be possible due to the following effects.

- The heat generated by other parts
- Air flow such as convection and cooling fans
- Temperature sensor used for measuring surface temperature of capacitor
- In the case using a thermocouple, it is recommended that use a K thermocouple of  $\Phi$ 0.1 mm with less heat capacity.

## 3. TEST CONDITION FOR WITHSTANDING VOLTAGE

## 3-1. TEST EQUIPMENT

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

3-2. VOLTAGE APPLIED METHOD

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the \*zero cross. At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise,

and therefore, the defective may be caused.

\*ZERO CROSS is the point where voltage sine wave pass 0 V.

- See the right figure -

## 4. FAIL-SAFE

Capacitors that are cracked by dropping or bending of the board may cause deterioration of the insulation resistance, and result in a short.

If the circuit being used may cause an electrical shock, smoke or fire when a capacitor is shorted, be sure to install fail-safe functions, such as a fuse, to prevent secondary accidents.

### 5. OPERATING AND STORAGE ENVIRONMENT

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40  $^{\circ}$ C and 15 to 85 %.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

## 6. VIBRATION AND IMPACT

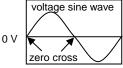
Do not expose a capacitor or its leads to excessive shock or vibration during use.

6-1. Mechanical shock due to being dropped may cause damage or a crack in the dielectric material of the capacitor.

Do not use a dropped capacitor because the quality and reliability may be deteriorated.

6-2. Excessive shock or vibration may cause to fatigue destruction of lead wires mounted on the circuit board. If necessary, take measures to hold a capacitor on the circuit boards by adhesive, molding resin or coating and other.

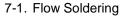
Please confirm there is no influence of holding measures on the product with an intended equipment.



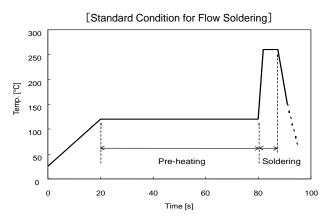
### 7. SOLDERING

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

Please verify that the soldering process does not affect the quality of capacitors.



Soldering temperature: 260 °C max.Soldering time: 7.5 s max.Preheating temperature: 120 °C max.Preheating time: 60 s max.



- 7-2. Reflow Soldering Do not apply reflow soldering.
- 7-3. Soldering Iron

Temperature of iron-tip: 400 °C max.Soldering iron wattage: 50 W max.Soldering time: 3.5 s max.

#### 8. BONDING, RESIN MOLDING AND COATING

Before bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

#### 9. TREATMENT AFTER BONDING, RESIN MOLDING AND COATING

When the outer coating is hot (over 100  $^{\circ}$ C) after soldering, it becomes soft and fragile. So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

## **10. LIMITATION OF APPLICATIONS**

The products listed in the specification(hereinafter the product(s) is called as the "Product(s)") are designed and manufactured for applications specified in the specification. (hereinafter called as the "Specific Application")

We shall not warrant anything in connection with the Products including fitness, performance, adequateness, safety, or quality, in the case of applications listed in from (1) to (11) written at the end of this precautions, which may generally require high performance, function, quality, management of production or safety.

Therefore, the Product shall be applied in compliance with the specific application.

WE DISCLAIM ANY LOSS AND DAMAGES ARISING FROM OR IN CONNECTION WITH THE PRODUCTS INCLUDING BUT NOT LIMITED TO THE CASE SUCH LOSS AND DAMAGES CAUSED BY THE UNEXPECTED ACCIDENT, IN EVENT THAT (i) THE PRODUCT IS APPLIED FOR THE PURPOSE WHICH IS NOT SPECIFIED AS THE SPECIFIC APPLICATION FOR THE PRODUCT, AND/OR (ii) THE PRODUCT IS APPLIED FOR ANY FOLLOWING APPLICATION PURPOSES FROM (1) TO (11) (EXCEPT THAT SUCH APPLICATION PURPOSE IS UNAMBIGUOUSLY SPECIFIED AS SPECIFIC APPLICATION FOR THE PRODUCT IN THE SPECIFICATION.\*)

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- 6. Transportation equipment
- 7. Traffic control equipment
- 8. Disaster prevention/security equipment
- 9. Industrial data-processing equipment
- 10. Combustion/explosion control equipment
- 11. Equipment with complexity and/or required reliability equivalent to the applications listed in the above.

For exploring information of the Products which will be compatible with the particular purpose other than those specified in the specification, please contact our sales offices, distribution agents, or trading companies with which you make a deal, or via our web contact form.

Contact form: https://www.murata.com/contactform

\*We may design and manufacture particular Products for applications listed in (1) to (11). Provided that, in such case we shall unambiguously specify such Specific Application in the specification without any exception.

Therefore, any other documents and/or performances, whether exist or non-exist, shall not be deemed as the evidence to imply that we accept the applications listed in (1) to (11).

## NOTICE

#### 1. CLEANING (ULTRASONIC CLEANING)

- 1-1. Please evaluate the capacitor using actual cleaning equipment and conditions to confirm the quality, and select the solvent for cleaning.
- 1-2. Unsuitable cleaning may leave residual flux or other foreign substances, causing deterioration of electrical characteristics and the reliability of the capacitors.

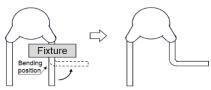
1-3. To perform ultrasonic cleaning, observe the following conditions. Rinse bath capacity : Output of 20 watts per liter or less. Rinsing time : 5 min maximum. Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the terminals.

#### 2. SOLDERING AND MOUNTING

- 2-1. Insert the lead wire into the PCB with a distance appropriate to the lead space. If the lead wires are inserted into different spacing holes, cracks may occur in the outer resin or the internal element.
- 2-2. When bending the lead wire, excessive force applied to the capacitor body may cause cracks in the outer resin or the internal element. Hold the lead wire closer to the capacitor body than the lead wire bending position with the fixture, then bend it.

(See the right figure)



2-3. When cutting and clinching the lead wire, do not apply excessive force to the capacitor body.

2-4. When soldering, insert the lead wire into the PCB without mechanically stressing the lead wire.

#### 3. CAPACITANCE CHANGE OF CAPACITORS

Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage. Please contact us if you use for the strict time constant circuit.

Class 2 capacitors

Class 2 capacitors like temperature characteristic B, E and F have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit. Please contact us if you need a detail information.

#### 4. CHARACTERISTICS EVALUATION IN THE ACTUAL SYSTEM

- 4-1. Evaluate the capacitor in the actual system, to confirm that there is no problem with the performance and specification values in a finished product before using.
- 4-2. Since a voltage dependency and temperature dependency exists in the capacitance of Class 2 ceramic capacitors, the capacitance may change depending on the operating conditions in the actual system. Therefore, be sure to evaluate the various characteristics, such as the leakage current and noise absorptivity, which will affect the capacitance value of the capacitor.
- 4-3. In addition, voltages exceeding the predetermined surge may be applied to the capacitor by the inductance in the actual system.

Evaluate the surge resistance in the actual system as required.

4-4. When using Class 2 ceramic capacitors in AC or pulse circuits, the capacitor itself vibrates at specific frequencies and noise may be generated. Moreover, when the mechanical vibration or shock is added to capacitor, noise may occur.

## 

- 1. Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 2. You are requested not to use our product deviating from this specification.